

6319



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

SK145-0115-01
Job Sheet 177588



Part No: SK145-0115-01

Job Qty: 20 ea

Part Name: Clamp Assembly, Rotor Blade, Folding (661K1891-107A)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 8/1/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	8/1/18	8/1/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	20 pcs	8/1/18	8/1/18	0.00	0.00	Small Fab-8		MLC JAS
120	QC	20 pcs	8/1/18	8/1/18	0.00	0.00	QC5		38
130	Packaging	20 pcs	8/1/18	8/1/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	20 Ea	8/1/18	8/1/18	0.00	0.00	QC21		JUL 0 2 2018
Part Op 110 - INSTALL CLAMP HANDLES IN CLAMP BAR WITH SPRING PIN AS PER DWG									
Descriptions:									
JUL 0 4 2018									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
NAS561-4-13 22	Spring Pin	40 Ea (2 ea)	90-Start up Operation	5083044
SK145-0115-20 0A	Clamp Bar	20 Ea (1 ea)	90-Start up Operation	4X5074623 10X5074538
SK145-0115-21 155	Clamp Handle	20 Ea (1 ea)	90-Start up Operation	10X5077287 10X50772205
SK145-0115-22 155	Clamp Handle	20 Ea (1 ea)	90-Start up Operation	12X5077392 8X5077387

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	NAS561-4-13	40	25	0
	SK145-0115-20	20	0	0
	SK145-0115-21	20	0	0
	SK145-0115-22	20	0	0

Part Specifications

Specifications could not be found.

Plex 5/15/18 9:11 AM Dart.Gagnon.Michelle



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Container No: S088933

Part: SK145-0115-01

Job No: 177588

Serial No/Batch: S088933

Date: 07/04/18

Revision: 0
Inspector:
Exp Date:
Instructions: